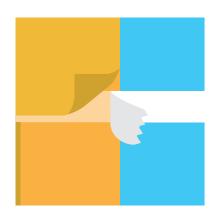






Multifunction Series Overlaminate Tape Double Sided Tape Page 8 PE Protection Tape Page 20 Special Tape Page 16 ACHEM Wonder ACHEM WORL Tibol Chilling EM. wonder ACHEM wonder Water-Based Acrylic Adhesive wonder wonder 佛山市亿达胺粘制品有限公司 Fosher Index Adhesine Product Co., Ltd ACHEM Wonder ACHEM wonder ACHEM wonder. Glue ACHEM Wonde ACHEM W Page 22





Double Sided Tape









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|-------------|-------------------|---------------------|----------------|-------------------|------------------------------|------|----------------------------|--------------------------------|--|--|
| Q | | 2 2 | | | | RoHS | REACH SYHC Complicat | Release Liner | | |
| Product No. | Thickness (mm) | Adhesion (kg/cm) | Operating Temp | Elongation (%) | Tensile Strength (lbs/in) | RoHS | REACH SVHC 235 | | Description/Application | |
| Acrylic A | dhesive | | | | | | | | | |
| Tissue Ca | arrier - Gene | ral type | | | | | | | | |
| 63200 | 0.085 | 0.4 | -25~65°C | 2.0 | 4.4 | 0 | © | | General purpose, double coated tissue paper tape | |
| 63Q00 | 0.09 | 0.4 | -25~65°C | 2.0 | 4.4 | 0 | © | 114um white PE coated paper | Two sided coating of acrylic-based, pressure sensitive adhesive General purpose splicing of materials like paper, films, foils and corrugated paper. | |
| 63300 | 0.1 | 0.4 | -25~65°C | 2.0 | 4.4 | 0 | © | | Designed for general purpose including stationery, envelopes and decorative sheets. | |
| Tissue Ca | ırrier - Premi | ium type | | | | | | | | |
| 63H00 | 0.13 | 0.4 | -25~80°C | 2.0 | 4.4 | 0 | © | 114um White | High Adhesion & excellent initial tack. RoHS & REACH compliance Multi-purpose adhesive is suitable for paper splicing, gasket materials, felt, textiles, posters and | |
| 63230 | 0.13 | 0.6 | -25~80°C | 2.0 | 4.4 | 0 | © | PE Coated Paper | print finishing applications. • Mounting of name plates and plastic in trophy industry • Splicing of irregular or textured surfaces such as heavy papers or corrugated board | |
| Tissue Ca | arrier - Temp | erature-resi | stance | | | | | | | |
| 63R10 | 0.13 | 0.6 | -40~150°C | 2.0 | 4.4 | 0 | © | 114um white | Premiun grade Wide range of temperture tolerance | |
| X63R3 | 0.15 | 0.68 | -40~150°C | 2.0 | 4.4 | 0 | © | PE coated paper | UL certificate Splicing of irregular or textured surfaces such as heavy papers or corrugated board | |
| 63R00 | 0.17 | 0.8 | -40~150°C | 2.0 | 4.4 | 0 | © | 141um White PE Coated Paper | Excellent long life durability when attached to metal, plastics, semi porous foam & high surface energy substrates. | |

- ★ Capable of providing with FSC standard materials.
- ★ The data provided herein are measurement only, and are not guaranteed.



| Product No. | Thickness (mm) | Adhesion (kg/cm) | Operating Temp | Elongation (%) | Tensile Strength (lbs/in) | RoHS Complicat | REACH SVHC 235 | Release Liner | Description/Application |
|-------------|-------------------|---|----------------|----------------|------------------------------|-------------------|----------------|--------------------------------|---|
| Tissue Ca | rrier - High | initial TACK | K for LSE mate | erials | | | | | |
| X6311 | 0.130 | 0.80 | -40~150°C | 100 | 4.4 | © | © | 141um white | Premiun grade High adhesion & excellent initial tack RoHS & REACH compliance High level of adhesion to LSE materials such as Polypropylene and some Polyethylenes as well as coated papers and varnishes. |
| X631A | 0.160 | 0.88 | -40~150°C | 100 | 4.4 | © | © | PE coated paper | Excellent long life durability when attached to metal, plastics, semi porous foam & high surface energy substrates. Multi-purpose adhesive is suitable for paper splicing, gasket materials, felt, textiles, posters and print finishing applications. X6311 is specially designed for car curtain bonding and related industries use. |
| SPVC car | rier - Gener | al type | | | | | | | |
| 61000 | 0.22 | 0.6 | -25~80°C | 100 | 11 | © | - | 114um White PE Coated Paper | Soft PVC carrier (0.12mm white). RoHS complaince Used for secure attachment of extruded plastic profiles in furniture and general industries and to mount signs and large format graphics. Recommended for bonding trims in automotive and other industries. |
| SPVC car | rier - High t | ack/low tac | k double side | ed tape | | | | | |
| X61G1 | 0.14 | Close: 0.28 (Green) Open: 0.16~0.32 (White) | -25~65°C | 100 | 11 | © | - | 114um White PE Coated Paper | Soft PVC carrier (0.08mm white). High Tack/Low Tack Double Sided Tape Zone coating with finger-lift release liner RoHS & REACH compliance Suitable for Building and construction masking such as doors and windows and protection of rough sufrace. A unique double sided tape for safe but secure temporary attachment to delicate floors, walls, windows and more. Be re-positioned and will not leave a residue on most surfaces. |
| PET Carri | er - Remova | able repositi | onable doubl | e coated ta | ape | | | | |
| X6431 | 0.128 | open: 0.72 close: 0.32 | -40~150°C | 85 | 11 | © | | 114um White PE Coated Paper | High performance double coated 23um PET film tape Open side coated 80um heavy duty modified acrylic-based adhesive/ Close side coated 30um acrylic adhesive Strong permanent adhesive on Open side, and a repeadly removable adhesive on Close side. The open side of tape allows attachment to many materials including metals and the majority of plastics. The close side of tape made for easily repositioned without leaving residue on most surfaces Designed versatile for various applications needing dual adhesion levels. |
| X643M | 0.063 | 0.48 | -40~150°C | 85 | 11 | © | © | 114um White PE Coated Paper | High performance double coated 23um PET film tape Faceside coated 27um modified acrylic-based adhesive/ backside coated 13um modified acrylic adhesive. For applications where one part needs to be repositioned or removed easily without residue. Electronic devices Parts assembly and optical film fixation of display products. |

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| Product No. | Thickness (mm) | Adhesion (kg/cm) | Operating Temp | Elongation (%) | Tensile Strength (lbs/in) | RoHS RoHS | REACH SVHC 235 | Release Liner | Description/Application | | | |
|-------------|-------------------------------------|---------------------|----------------|----------------|------------------------------|-----------|----------------|--------------------------------|---|--|--|--|
| PET carrie | er - Modefie | | ased | | | | | | | | | |
| X4920 | 0.05 | 1.2 | -40~150°C | 75 | 12.1 | © | | 114um White PE Coated Paper | Double coated 12um PET film tape with modefied acrylic-based adhesive. High adhesion level with relative to low thickness. Premium grade for general and indusrtial purpose. Excellent handling performance in converting processes. High quality and trong holding power allows for using on varity of surfaces including metals and the majority of plastics. | | | |
| PET carrie | PET carrier - Temperture resistance | | | | | | | | | | | |
| X6470 | 0.12 | 1.3 | -40~150°C | 75 | 12.1 | © | © | 114um White PE Coated Paper | Premium grade, double coated 12um PET film tape Designed for all-weather and cold temperature purpose Capable of performing even in temperatures as low as -10°C Mounting smooth surface substrates in cold temperatures (such as freezers) Often used in commercial construction and metal building insulation applications, the double-sided PET tape is also versatile enough for a broad range of environmental conditions. | | | |
| 64130 | 0.09 | 0.4 | -25~65°C | 75 | 12.1 | © | | 114um White PE Coated Paper | Premium grade, double coated 12um PET film tape RoHS & REACH compliance General industrial purposes including metals and plastics, nameplates and more Suitable for Shoe industries, cloth and some electronic industries | | | |
| 64H00 | 0.13 | 0.48 | -25~80°C | 85 | 23.2 | © | © | 114um White PE Coated Paper | Premium grade, double coated 23um PET film tape RoHS & REACH compliance Offers excellent processability, dimensional stability and workability. Splicing of irregular or textured surfaces such as heavy papers or corrugated board | | | |
| 64120 | 0.09 | 0.4 | -40~65°C | 75 | 12.1 | © | © | 114um White PE Coated Paper | Premium grade, double coated 12um PET film tape RoHS & REACH compliance General industrial purposes including metals and plastics, nameplates and more Suitable for Shoe industries, cloth and some electronic industries Low temperature formula | | | |
| 64150 | 0.09 | 0.51 | -40~65°C | 75 | 12.1 | © | © | 114um White PE Coated Paper | Premium grade, double coated 12um PET film tape RoHS & REACH compliance General industrial purposes including metals and plastics, nameplates and more Suitable for Shoe industries, cloth and some electronic industries Low temperature formula | | | |
| 64B00 | 0.17 | 0.6 | -40~150°C | 75 | 12.1 | © | © | 114um White PE Coated Paper | Premium grade, double coated 12um PET film tape RoHS & REACH compliance Provides excellent adhesiveness to a wide variety of substrates with wide temperature tolerance. Rough foams, Nylon, PE and PP, name plates, automotive industry and electronics industry | | | |

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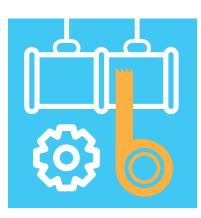


| Product No. | Thickness (mm) | Adhesion (kg/cm) | Operating Temp | Elongation (%) | Tensile Strength (lbs/in) | RoHS Compliant | REACH SYHC Completed | Release Liner | Description/Application |
|-------------|---------------------|---------------------|----------------|----------------|------------------------------|-------------------|----------------------------|--------------------------------|---|
| PET carrie | er- 80um RE | D MOPP li | ner | | | | | | |
| 64320 | 0.205 | 0.88 | 0~150°C | 85 | 23.2 | © | © | 80μm Red MOPP | Premium grade, double coated 23um PET film tape Special modified acrylic formula for LSE materials RoHS & REACH compliance Bonds to difficult surfaces including board, fabrics, vinyl, plastics and rubber. |
| X6433 | 0.160 | 0.80 | 0~150°C | 85 | 23.2 | © | © | 80um Red MOPP | Suitable for foam lamintion, converting and die cut process Used for signs, nameplates, plastic and rubber extrusions, arts and crafts, POS assembly, PVC banner hemming, and so on. |
| PET carrie | er - 65um B | rown glassi | ne liner | | | | | | |
| X4210 | 0.08 | 0.6 | -40~150°C | 75 | 12.1 | © | © | 65µm Brown Glassine | Premium grade, double coated 12um PET film tape Special modified acrylic formula for LSE materials RoHS & REACH compliance With strong adhesion and high viscosity, applicable for automotive ABS plastic sheets, furniture decorative trims etc. |
| X4220 | 0.1 | 0.64 | -40~150°C | 75 | 12.1 | © | © | 65µm Brown Glassine | Excellent shearing resistance, superior bond strength under high temperture, good bonding effect to LSE materials. Fixing of electronic products, internal bonding and fixing of rearview mirrors, bonding of earphone/microphone accessories, fixing of reflective films of digital cameras. |
| BOPP Cai | rrier - Gene | ral type | | | | | | | |
| 62000 | 0.1 | 0.4 | -25~65°C | 85 | 23.2 | © | © | 114um White PE coated paper | General purpose Double coated embossed clear 0.25 mm BOPP film tape. RoHS & REACH compliance High quality, acrylic adhesive allows for use on a wide variety of surfaces General industrial purposes including metals and plastics, name plates, etc. Suitable for holidng, bonding and sealing as well as fastening of name plates, toys and rackets, especially for needs of high tensile strength |
| Solvent-fr | ee Acrylic <i>A</i> | Adhesive | | | | | <u>'</u> | | |
| Tissue Ca | rrier - Gene | eral type | | | | | | | |
| F3332 | 0.2 | 0.24 | -20~50°C | 2.0 | 0.8 | 0 | © | 115um White PE Coated Paper | General purpose RoHS & REACH compliance |
| F3392 | 0.235 | 0.32 | -20~50°C | 2.0 | 0.8 | 0 | © | 115um White PE Coated Paper | General industrial purposes Stationery purposes |
| YCT120 | 0.12 | 0.4 | -10~50°C | 2.0 | 3.0 | 0 | © | 115um White PE Coated Paper | Fixing nameplates inside vehicles and permanent bonding also for bonding plastic plates RoHS & REACH compliance Suitable for various applications, including fixing nameplates inside vehicles and permanent |
| YCT140 | 0.202 | 0.2 | -10~50°C | 2.0 | 3.0 | 0 | 0 | 115um White PE Coated Paper | Suitable for various applications, including fixing nameplates inside vehicles and permanent bonding. Designed specifically for bonding plastic plates and mounting metallic and plastic mold parts. |

★ The data provided herein are measurement only, and are not guaranteed.

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Special Tape











| Pro | duct No. | Thickness (mm) | Adhesion (kg/cm) | Operating Temp | Elongation (%) | Tensile Strength (lbs/in) | RoHS Conglinat | REACH SVHC 235 | Release Liner | Description/Application | | | |
|-----|-------------------------|----------------|---------------------|----------------|----------------|------------------------------|-------------------|----------------|---|---|--|--|--|
| A | Aluminum Foil Tape | | | | | | | | | | | | |
| 4 | B8J2 B8G2 //atte) | 0.18 \ 0.2 | 0.31 \ 0.36 | -20~70°C | 10 | 11.2 | © | © | 100um White one-sided PE coated paper | RoHS & REACH compliance. Made of pliable and malleable foil backing. | | | |
| 4 | B892 B882 Shiny) | 0.18 \ 0.2 | 0.31 \ 0.36 | -20~70°C | 10 | 11.2 | © | © | 100um White one-sided PE coated paper | Ideal for pipe insulation of refrigerator and air-condition. General industrial purposes. | | | |
| А | luminur | m foil carrie | r double-sid | ed tape – G | eneral type | | | | | | | | |
| F | B732 | 0.202 | 0.2 | -20~50°C | 10 | 1.52 | © | © | 115um White PE Coated Paper | RoHS & REACH compliance Generally used for film and paper joints, which is convenient for metal detection. | | | |



Overlaminate Tape



| Product No. | Backing Material | Thickness mm(mils) | Backing mm(mils) | Adhesion kg/cm(oz/in) | Elongation (%) | Tensile Strength kg/cm(lbs/in) |
|-------------|------------------|-----------------------|---------------------|--------------------------|-------------------|-----------------------------------|
| 52293 | ВОРР | 0.024(0.94) | 0.02(0.75) | 0.136(12.03) | 80~180 | 2.16(11.88) |
| 52273 | ВОРР | 0.027(1.06) | 0.02(0.75) | 0.18(15.92) | 80~180 | 2.16(11.88) |
| 52203 | ВОРР | 0.028(1.1) | 0.02(0.87) | 0.136(12.03) | 80~180 | 2.24(12.32) |
| 52323 | ВОРР | 0.032(1.26) | 0.02(0.87) | 0.152(13.44) | 80~180 | 2.24(12.32) |
| 52313 | ВОРР | 0.033(1.3) | 0.03(0.98) | 0.136(12.03) | 80~180 | 2.56(14.08) |
| 52253 | ВОРР | 0.034(1.34) | 0.03(0.98) | 0.152(13.44) | 80~180 | 2.56(14.08) |
| 52243 | Matte OPP | 0.037(1.46) | 0.03(1.18) | 0.136(12.03) | 50~150 | 3.4(18.7) |
| 54003 | Polyester | 0.038(1.5) | 0.03(0.98) | 0.18(15.92) | 50~150 | 3.2(17.6) |
| 52113 | ВОРР | 0.045(1.77) | 0.03(0.98) | 0.2(17.69) | 80~180 | 2.56(14.08) |
| 52233 | ВОРР | 0.055(2.17) | 0.03(1.18) | 0.2(17.69) | 80~180 | 3.4(18.7) |

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PE Protection Tape







| Q | | | | | | | | <u> Ū</u> | | V. | |
|---------------|-------------------|------------------|-----------------|------------------------|-----------------------------------|-------------|--------|--------------------------|-----------|-------------|--|
| Product No. | Thickness (mm) | Adhesion (kg/cm) | Adhesion (Type) | Elongation MD/TD(%) | Tensile Strength MD/TD(lbs/in) | Color | Finish | UV Resistant (Months) | CO2 Laser | Fiber Laser | |
| Fiber Laser C | utting | | | | | | | | | | |
| X5777 | 0.07 | 0.1 | High | 200/350 | 1/0.8 | Black/Gray | Matte | 6 | | | |
| X5773 | 0.075 | 0.138 | Very High | 200/350 | 1/0.8 | Black/Gray | Matte | 6 | | | |
| X5701 | 0.1 | 0.138 | Very High | 200/350 | 1.2/0.96 | Black/Gray | Matte | 6 | | | |
| CO2 Laser C | CO2 Laser Cutting | | | | | | | | | | |
| X5772 | 0.065 | 0.1 | High | 200/350 | 1/0.8 | White | Matte | 1 | 0 | | |
| X5N7W | 0.07 | 0.1 | High | 200/350 | 1/0.8 | Black/Gray | Glossy | 6 | | | |
| X5N89 | 0.08 | 0.1 | High | 200/350 | 1/0.8 | Black/Gray | Glossy | 6 | | | |
| X5N0Y | 0.1 | 0.1 | High | 200/350 | 1.2/0.96 | Black/Gray | Glossy | 6 | 0 | | |
| PE UV Resista | ant | | | | | | | | | | |
| X5N7Z | 0.07 | 0.04 | Medium | 200/350 | 1/0.8 | Black/White | Glossy | 6 | | | |
| X5775 | 0.07 | 0.04 | Medium | 200/350 | 1.03/0.8 | Black/White | Matte | 6 | | | |
| X5776 | 0.07 | 0.04 | Medium | 200/350 | 1.03/0.8 | Black/White | Glossy | 6 | | | |
| X5N8U | 0.08 | 0.04 | Medium | 200/350 | 1/0.8 | Black/White | Glossy | 6 | | | |
| X578W | 0.08 | 0.04 | Medium | 200/350 | 1.03/0.8 | Black/White | Glossy | 6 | | | |
| X5785 | 0.08 | 0.04 | Medium | 200/350 | 1/0.8 | Black/White | Glossy | 6 | | | |
| X5N0X | 0.1 | 0.04 | Medium | 200/350 | 1.2/0.96 | Black/White | Glossy | 6 | | | |

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ACHEM wonder



Glue





| Product No. | Viscosity (cps) | Solid Content (%) | Adhesion kg/cm(oz/in) | PH (7±1) | Tack (cm) | Holding Power (mins) | Application |
|-------------|-----------------|-------------------|--------------------------|----------|--------------|-------------------------|---|
| R0022 | 50~200 | 55±0.5 | 0.24(21.16) | 6.5 | 3.0 | 1440 | Yellow-retardant, quick stick, good adhesion and cohesion Designed for a adhesive for BOPP tape Not suitable for colored tape |
| R0032 | 50~200 | 55±0.5 | 0.24(21.16) | 6.5 | 3.0 | 1440 | Quick stick, good adhesion and holding power Designed for a adhesive for BOPP tape |
| R0052 | 5000~7000 | 55±0.5 | 0.4(35.27) | 6.5 | 3.0 | 1440 | High adhesion and holding power |





Release Liner



| Product No. | Thickness (mm) | Release Force (g/inch) | Tensile Strength (kg/cm) | SOLVENT Solvnet/Solvent Free | RoHS RoHS | REACH SVHC 235 | Color | Description/Application |
|-------------|----------------|---------------------------|--------------------------|------------------------------|--------------|----------------|-------------|--|
| Release L | iner | | | | | | | |
| 83130 | 0.114 | 5~20/5~20 | 11.2 | Solvent-Free | © | | White | Coated Wood-free Paper Coated with glossy polyethylene on two sides. Coated with easy-release silicone Made as release paper for labels, stickers and adhesive tapes Thickness of coating may be adjusted according to customers' needs |
| 83160 | 0.141 | 5~20/5~20 | 6.3 | Solvent-Free | © | © | White | Kraft release paper Coated with glossy polyethylene on two sides. Coated with easy-release silicone Made as release paper for labels, stickers and adhesive tapes Thickness of coating may be adjusted according to customers' needs |
| 820A0 | 0.08 | 5~20/5~20 | 4 | Solvent-Free | © | | White | Synthetic PP film (glossy pearly film) coated with easy-release silicone on one side Made as release paper for labels, stickers and adhesive tapes Recyclable and printable with lightweight features |
| 82310 | 0.08 | 5~20/30~50 | 1.6↑ | Solvent-Free | © | © | Red | MOPP release film Coated with easy-release silicone on one side and medium-release silicone on the other side Made as release liner of double-sided tapes Wide service temperature range good for most applications Environmentally friendly, odorless and non-toxic |
| X8496 | 0.023 | 80~150 | 1.5↑ | Solvent-Free | 0 | © | transparent | 100% Recycled PET release liner Silicone single-sided Coated PET Release Film Made as release liner for Eco-friendly water-based tape |

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